



October, 1985

SECTION #7
BULLETIN #6

SUBJECT: P/N 476420 PERFORMANCE KIT — P52 “PLUS”

We are pleased to make you aware of the availability of a new Service Kit designed to increase the performance of the P52 “western” models.

The kit includes: ♦ a new cylinder with the exhaust bridge removed and the “blow down” dimension altered (i.e. exhaust port raised), ♦ a modified west-coast style muffler with larger exhaust outlet and larger holes in the baffle plates (channel), ♦ a Walbro “large bore” SDC 80 carburetor (ungoverned) and ♦ a new style “reinforced foam” air filter element.

Contents: P52 “Plus” Kit, P/N 476420 ✕ 175.00 SS

1	P/N 476421 ✕	Cylinder (increased output)	96.00	SS
1	P/N 475398 J	Piston		
1	P/N 474590	Ring Set		
1	P/N 433221 J	Wrist Pin (new closed end style)		
1	P/N 433289	Wrist Pin Bearing (increased load capacity)		
2	P/N 428781	Wrist Pin Retainer		
1	P/N 433226	Cylinder Base Gasket		
1	P/N 476419 ✕	Muffler Assembly (increased output)	22.50	SS
2	P/N 433321 ✕	Foam Air Filter (reinforced polyurethane)	3.00	SS
1	P/N 475719	SDC 80 Carburetor (ungoverned)		
1	P/N 432843	Gasket - Reed Valve/Carburetor		
2	P/N 433322 -	P52 “Plus” Decal - Top Frame	1.00	NET

Your customers will be pleased with not only the increased performance achieved with the P52 “Plus” Kit, but also with the cost of the conversion.