

ARM ASSEMBLY ADDENDUM

Quickie® Turbo 80



Important Information for Assembling, Operating, and Maintaining your Quickie



Read and understand entire operator's manual before using this machine. If you do not have an operator's manual, call toll free 1-800-288-5040.

Installation --- Your Quickie saw will require some assembly before use. You must first install the cutting arm and blade.



To install the cutting arm: [each step corresponds to a figure above]

1. Locate the included scrench and allen wrench. You will need these tools to assemble the arm. Remove the knob (item A), capscrews (item B), and then the cover (item C).
2. Remove the nuts, capscrews and washers (items D & E).
3. Verify that the arm is in the collapsed position, item F will be at the rear of slot as shown in figure 3. Walk the belt (item G) off of the spindle pulley (item H) as shown. Install the arm, making sure to wrap the belt around the crankshaft pulley groove. Make sure the arm is seated all the way on and re-install the hardware that you previously removed in step 2 (items D & E) and fully tighten.
4. When the arm is seated properly you should observe about 0.150" of thread showing past the nut and minimal gap between the arm and the crankcase.
5. Walk the belt (item G) onto the spindle pulley (item H). Adjust the three nuts (item F) until just slightly snug. Tension the belt by turning the belt-tensioning cam (item I). Belt should remain in tension. Do not over tension! Fully tighten the three nuts (item F).
6. Re-install cover (item C), capscrews (item B), and knob (item A).

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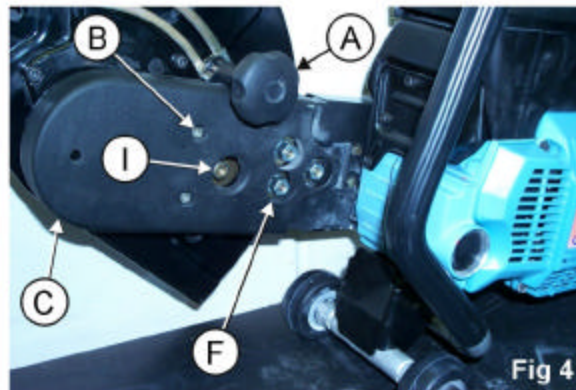
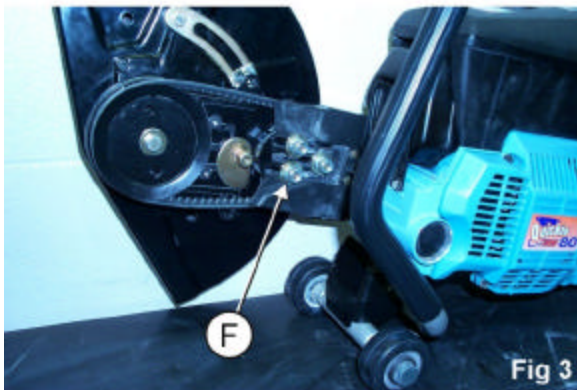
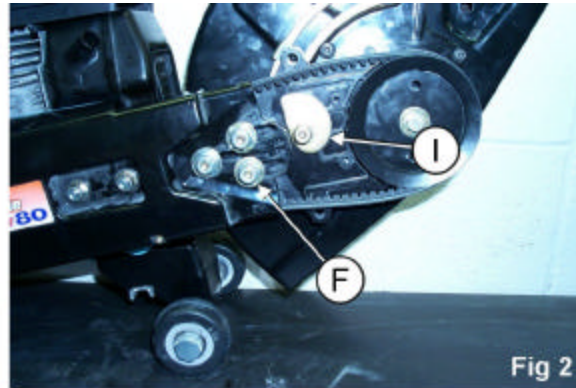


Important Information for Assembling, Operating, and Maintaining your Quickie

To install the blade:

1. Remove the bladeshaft bolt and outer flange.
2. Place the blade onto the inner flange. The inner flange can be reversed to go from a 1" to a 20mm arbor. Make sure you use the proper arbor for your blade. Do not install a 1" arbor blade on a 20mm arbor.
3. Replace the outer flange and tighten the bladeshaft bolt.

Reversing the Arm --- The arm can be easily reversed to allow the blade to cut closer to a wall or other objects.



To reverse the cutting arm: [each step corresponds to a figure above]

1. Locate the included scrench and allen wrench. You will need these tools to reverse the arm. Remove the knob, washer, and spacer (item A). Remove the M5 capscrews and washers (item B) and cover (item C) to expose the belt.
2. Loosen the belt-tensioning cam (item I) and remove the three nuts and washers (item F).
3. Reverse the arm, rotate blade guard 180° as shown in Fig 3, and re-install the three nuts and washers (item C).
4. Re-attach the cover (item C) with the two M5 capscrews (item B) and re-assemble the knob and washer (item A). Adjust the three nuts (item F) until just slightly snug. Tension the belt by turning the belt-tensioning cam (item I). Belt should remain in tension. Fully tighten the three nuts (item F) that lock the belt to the proper tension.